# UV Addition Cure Type Silicone Adhesives KER-44XX series (Delayed Cure Type)

### Features

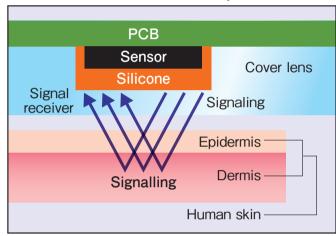
- One-component, mixing is not necessary.
- Step cure: 3,000 mJ/cm² + 23°C x 24 h \* Recommended light source: UV-LED (365 nm)
- The parts can be fixed and bonded after UV irradiation (production process can be reversed).
- For room temperature curing, the cure shrinkage is very small
- Curing time can be shortened with low-temperature heating.

## Application Examples

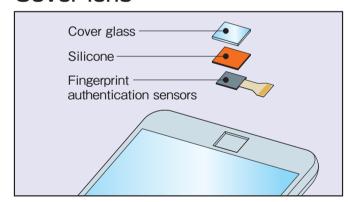
 Fixing of precision components for automotive ADAS and sensors



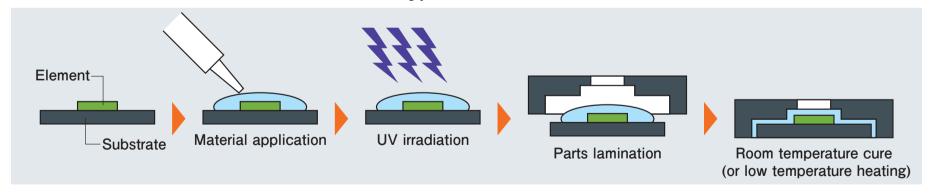
Adhesion and fixation of pulse sensor



#### Cover lens



■ Instructions for use of UV addition cure type ~Reversal of lamination process~



#### ■ Curability of KER-4410

Test condition: after 3.000 mJ/cm<sup>2</sup> irradiation 4.0 Torque value(dN∙m) 3.5 3.0 2.5 2.0 1.5 23°C 30℃ 1.0 40°C 0.5 0.0 50 100 150 200 Time (min)

#### ■ Adhesion of KER-4410

